

BNSF Crude-by-Rail

Partnership in Safety

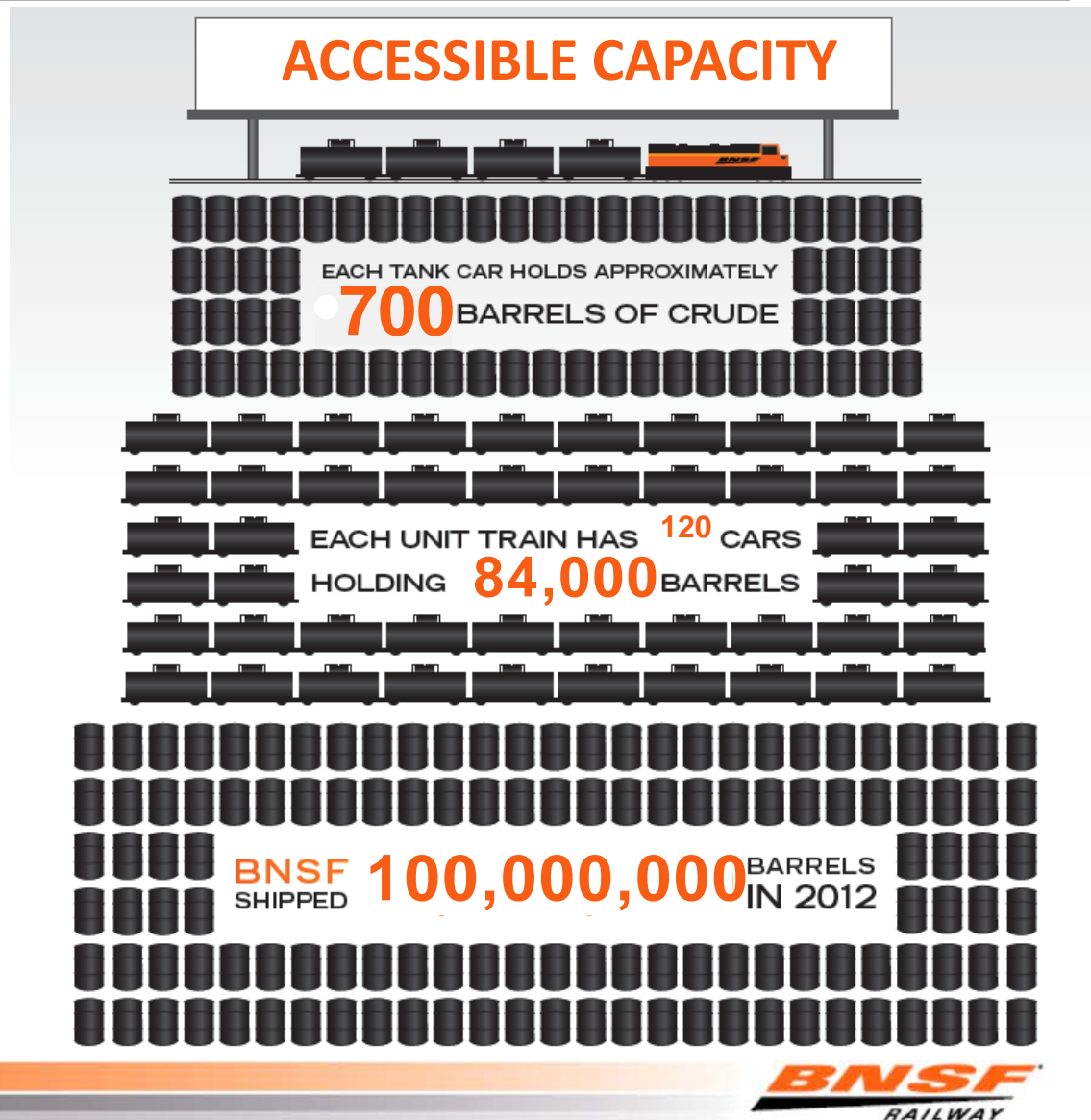


Patrick Brady CIH, CSP
Assistant Director Hazmat

BNSF
RAILWAY

Vast and Readily Accessible Capacity

BNSF Railway is
hauling more than
600,000 barrels
per day of crude
across our network



BNSF Safety Vision

We believe every accident or injury is preventable. Our vision is that BNSF will **operate free of accidents and injuries.**

BNSF will achieve this vision through:

- Culture
- Work Environment
- Work Practices and Training
- Empowered Work Force



BNSF Safety Strategies and Tactics

We believe that every accident and injury is preventable and that employees are empowered to work safely. Our vision is to conduct BNSF operations without accident and injuries.

Established local safety teams develop goals, action plans and rewards. These pyramid up to Division plans.

Local observation teams note daily behaviors (labor organizations now support this concept)

Job Safety Briefings and Safety Bulletins issued as events occur

Safety Issue Resolution Process (SIRP) used for identified or anonymous reporting of issues (phone and/or email)

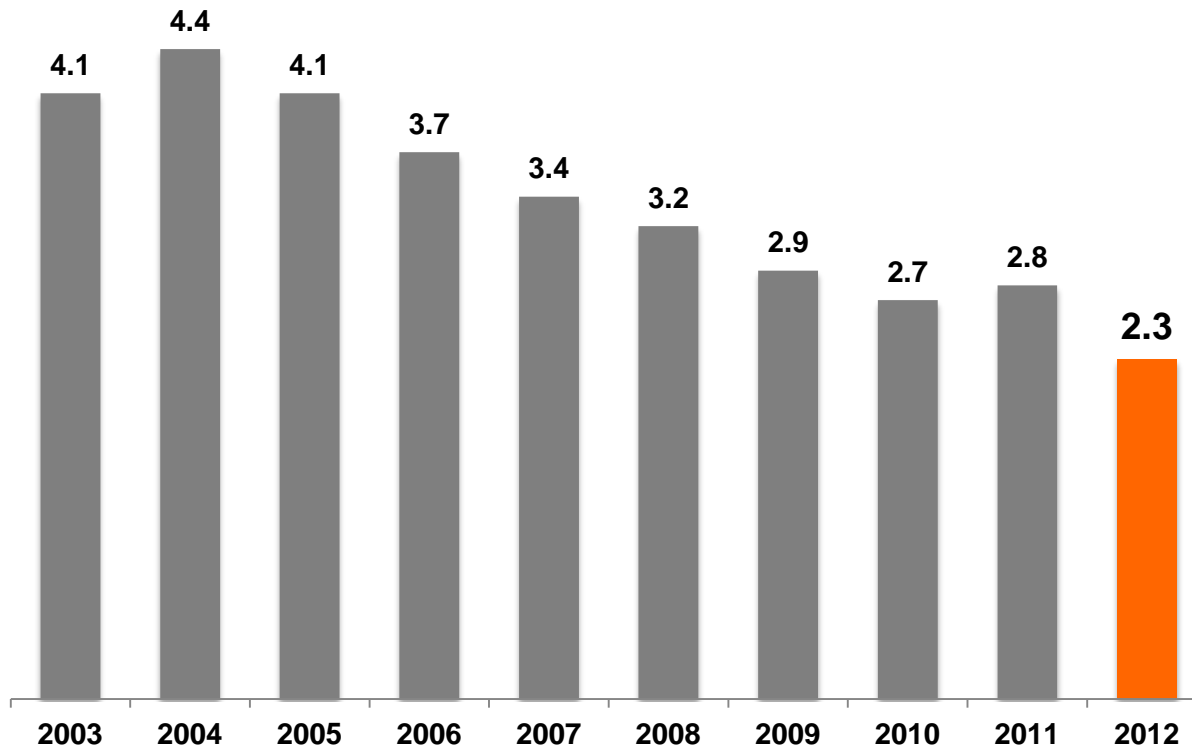
Behavior-based safety concepts being utilized

Fatigue management programs being developed (federal mandate)

2012: Safest Year in History

Reportable incidents are declining to record-low levels

Industry Reportable Rail Equipment Incident Rate *(Incidents per Million Train Miles)*



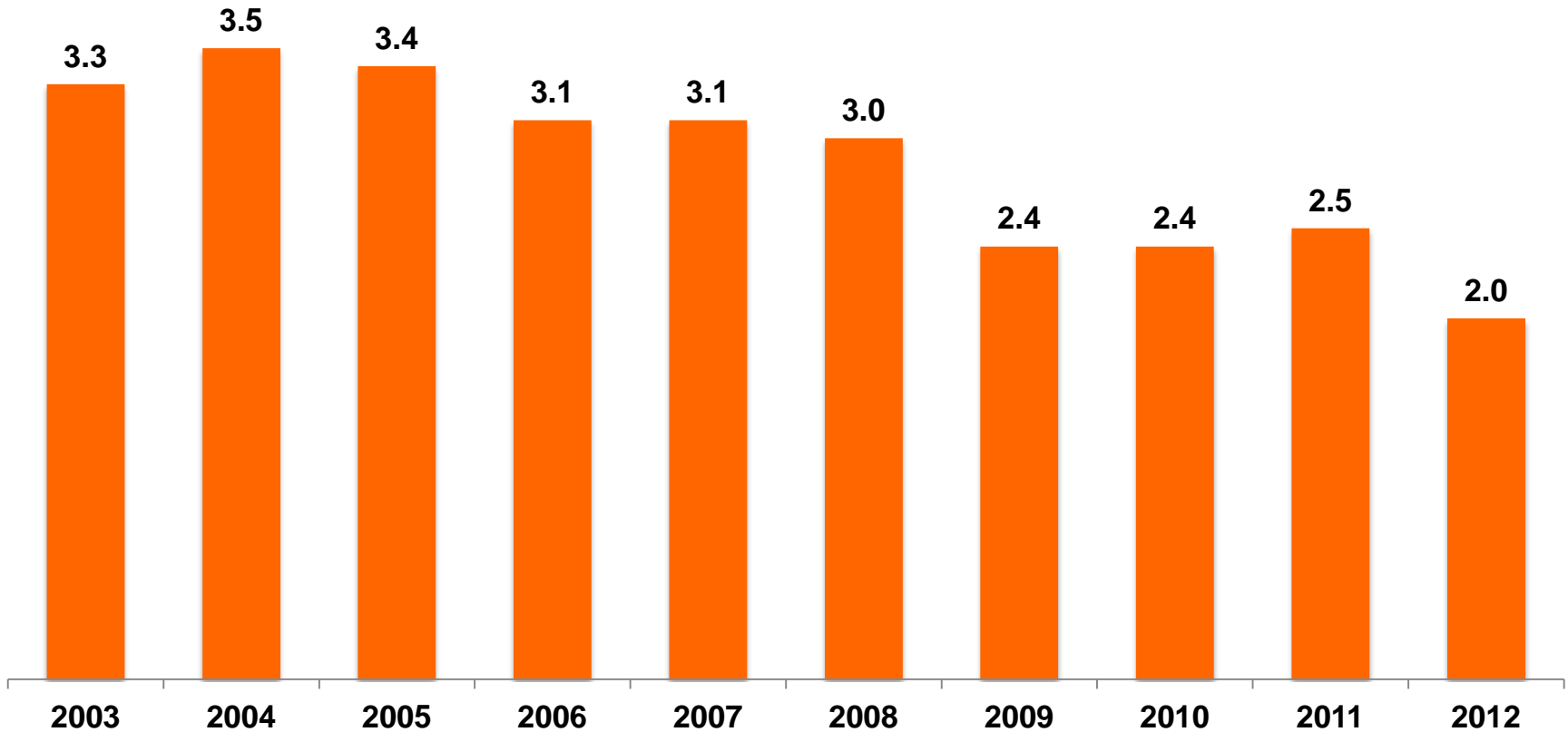
- **From 1980 to 2012 in the rail industry:**

- Train accident rates fell 80%
- Rail employee injury rates fell 84%
- Crossing collision rates fell 81%

BNSF: A Safety Leader

Incident rate consistently lower than industry average

BNSF Reportable Rail Equipment Incident Rate *(Incidents per Million Train Miles)*



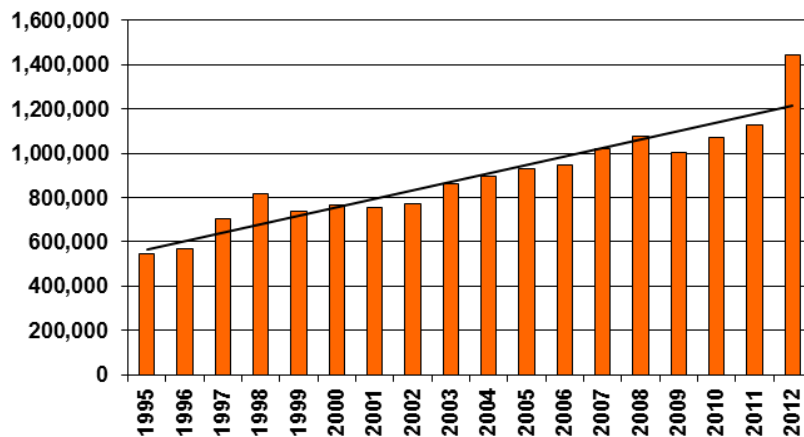
Safe & Reliable Crude Oil Rail Transportation

Rail is one of the safest ways to transport crude oil and hazardous materials

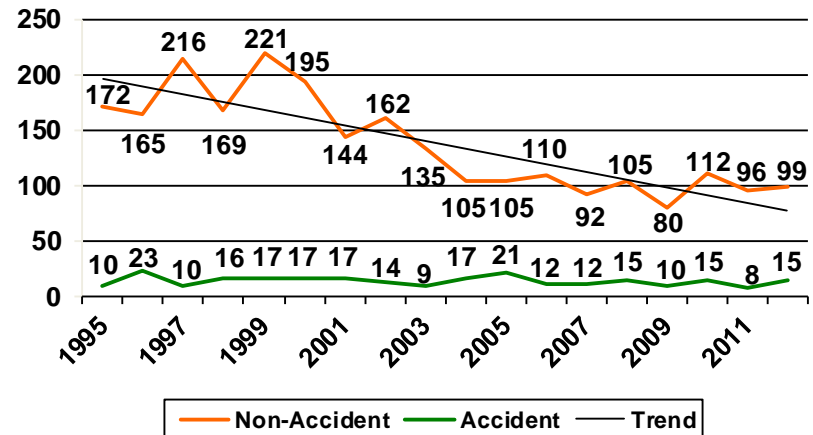
99.997% of rail industry shipments of hazardous materials reach their destination without a release caused by a train accident

BNSF hazmat releases continue to decline even as volumes grow

BNSF Number of Hazmat Shipments



BNSF Total Hazmat Releases



Properties and Hazards

- **Flammability**
 - DOT Flammable Liquid – Flashpoint <140°F
 - DOT Combustible Liquid – Flashpoint 140 to 200°F
 - Non Regulated – Flashpoint >200°F
- **Packing Groups**

Class 3 (Flammable) Packing Groups		
Packing Group	Flash Point (Closed-Cup)	Initial Boiling Point
I		≤35°C (95°F)
II	<23°C (73°F)	>35°C (95°F)
III	≥23°C, ≤60°C (140°F)	>35°C (95°F)

Low Pressure Tank Car – DOT 111A100W1



“New” vs. Old Cars

- 1/2” vs. 7/16”
- 1/2” Head Shield
- Roll Over Protection
- Larger Pressure Valve
- 50% better crashworthiness

DOT ANPRM – AAR Comments

- Phase out of “old style” DOT 111 tank car
- Require jackets and thermal protection on the “new style cars”
- Prevent the reclassification flammable liquids to combustible liquids.



Quebec Crude Oil Derailment

- Derailment/impact speed was greater than 65 MPH on a 10 MPH Track
- 50 Dead
- None of the cars involved in the derailment were the enhanced DOT111 railcar design
- Reported that over 1.5 million gallons of crude released
- 30,000 gallons of crude impacted a river
- “River of burning crude” progressed through town igniting homes, apartments and night club
- Secondary explosions were potentially a result of burning crude coming into contact with natural gas services and/or propane storage tanks; potential for heat induced tear and/or a fuel / air explosion may have also existed

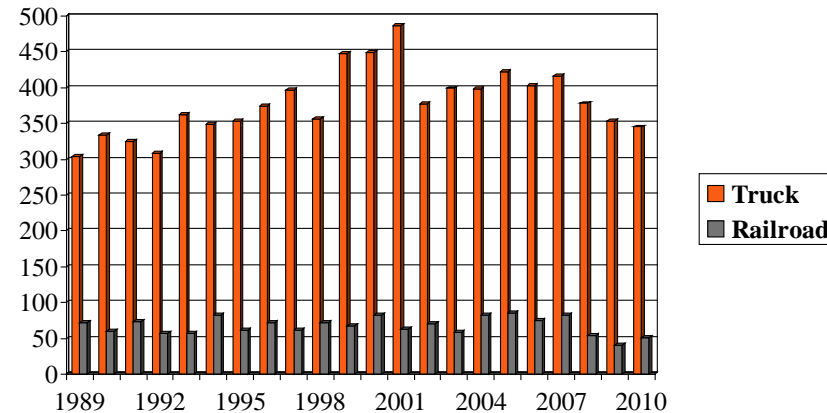


Hazardous Materials Transport

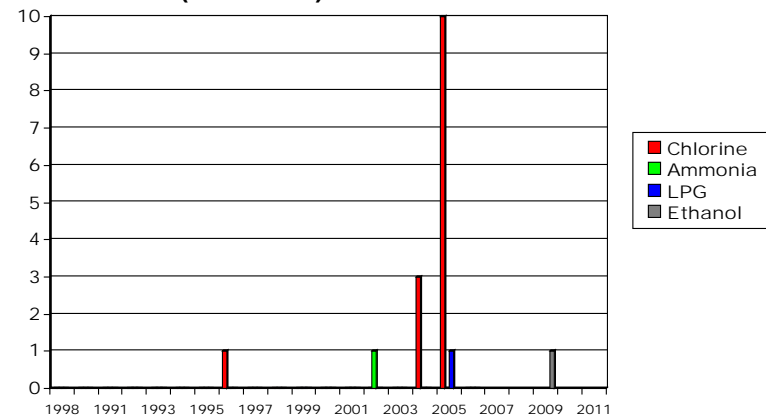
As common carriers, railroads are required under federal law to move hazardous materials

- Virtually all are shipped without an accident release (99.998%)
- Hazmat accident rates have declined by 90% since 1980 and nearly 50% since 1990
- Moving hazardous materials by rail is 16 times safer than moving them on the roads
- Railroads incurred 17 fatalities in since 1989 while trucks average nearly 11 annually. BNSF had none.

Serious Incidents
Rail and Truck (1989-2010)



Hazardous Materials Fatalities in Rail
Incidents (1989-2011)



Key Train Operating Practice Changes

- **The FRA has issued a new Emergency Order and Safety Advisory**
- **As a result, BNSF and the rail industry will take the following additional actions:**
 - Key Trains carrying 1 TIH and or 20 loads of any hazmat, including crude oil and ethanol. Special handling; 50 MPH, stay on main track, special handling of fail equipment warnings
 - Key Trains will not be left unattended on main line or siding tracks
 - Lead locomotive to be locked and the operating control handle removed
 - All relevant information for the securement of Key Trains must be recorded, verified and confirmed between the train crew and dispatcher including number of handbrakes applied, the train's tonnage, weather and grade
 - Trains required to re-secured after "actions" by local responders



Emergency Planning

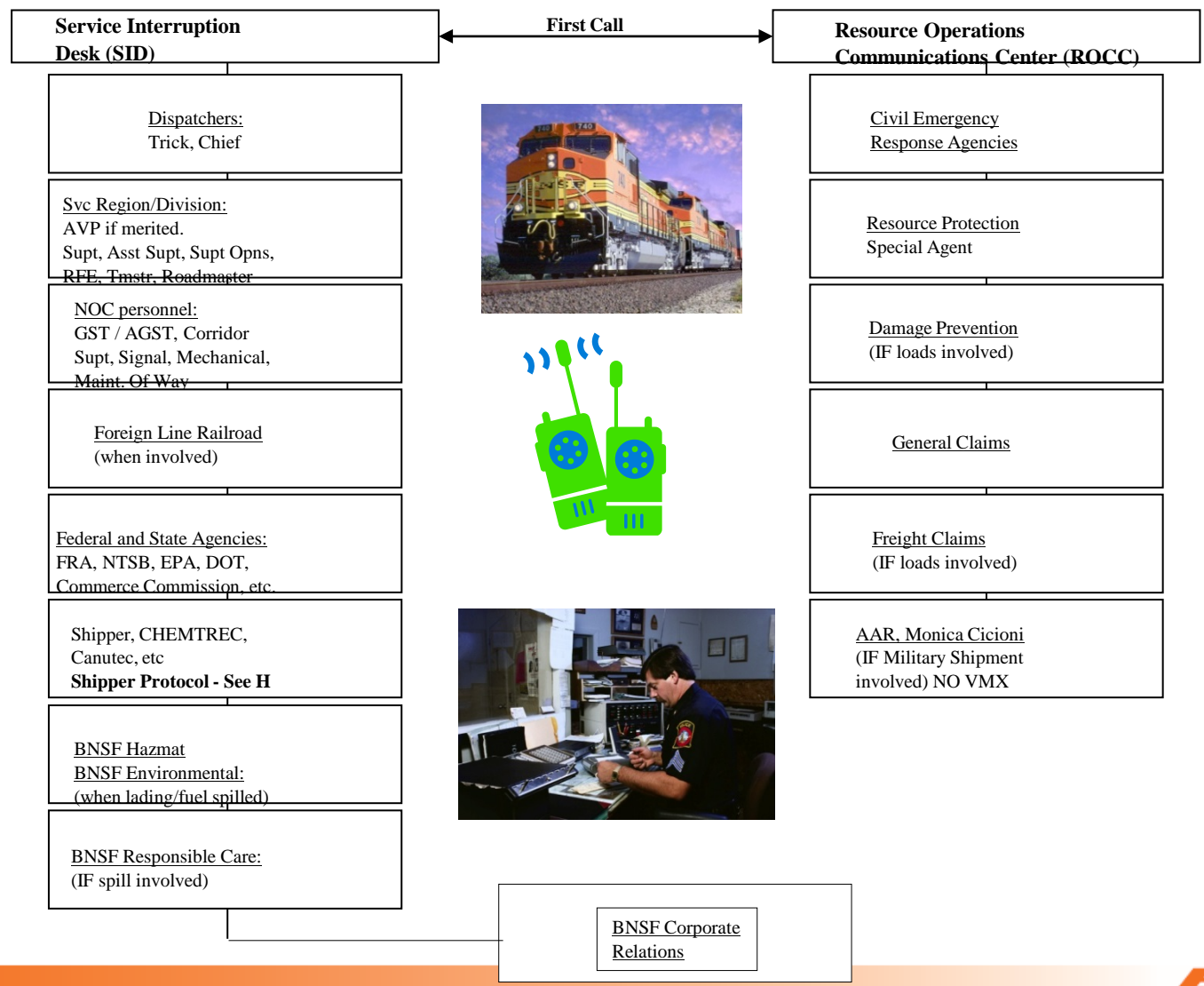
“By failing to prepare, you are preparing to fail”

- Benjamin Franklin -

SYSTEM EMERGENCY RESPONSE PLAN



Incident Notification



BNSF's – Geographical Response Plan (GRPs)

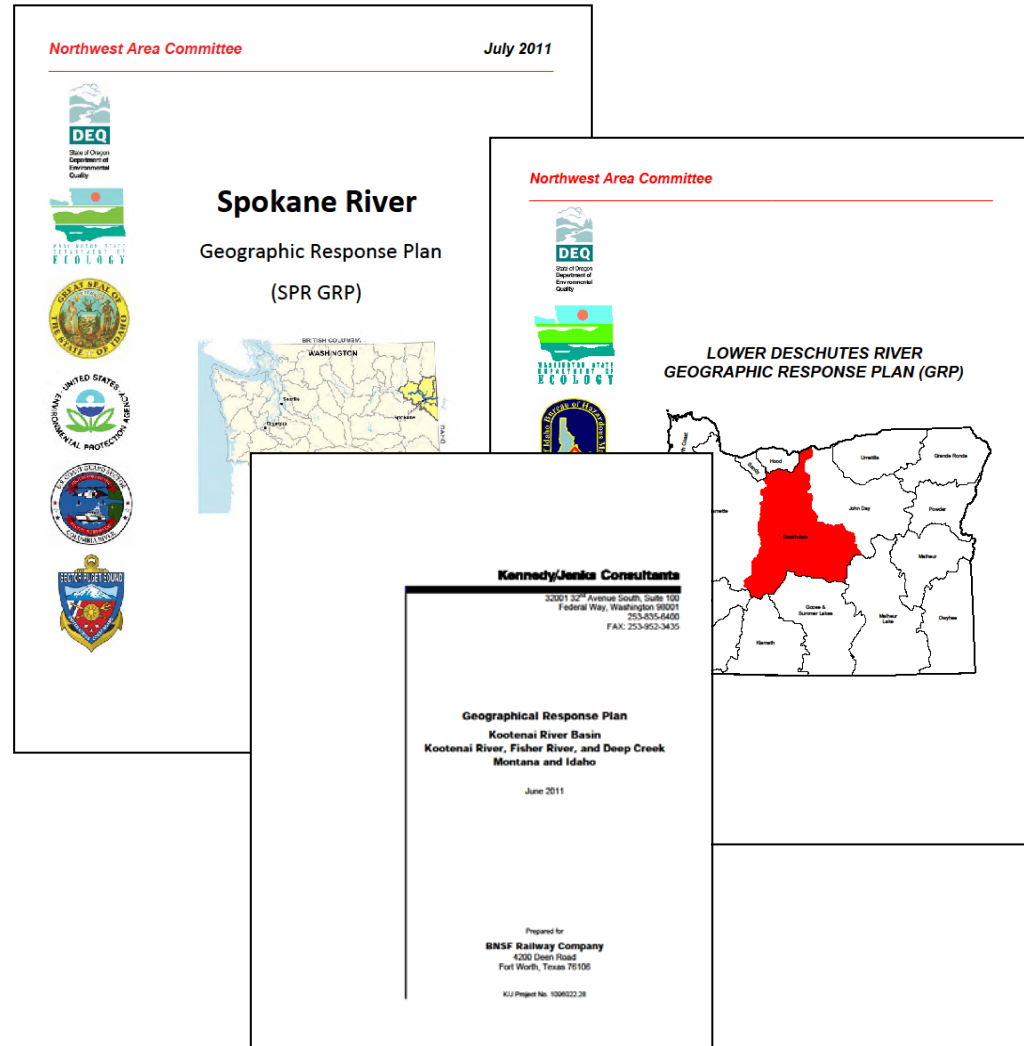
Provides specific response strategies to protect rivers or other large environmentally sensitive areas

Completed

- Deschutes River
- Kootenai River
- Spokane River
- Wind River
- Flathead River
- Copper River Subdivision

Under Construction

- Lower Colorado
- Upper Colorado
- Pacific Northwest – GRP to BNSF mile post inventory
- Mississippi – MN/WI
- Middle Fork Flat Head River



BNSF Emergency Response Team

BNSF hazardous material responders protect the safety of our employees, our communities and BNSF's velocity.

Currently 207 responders at 56 BNSF locations

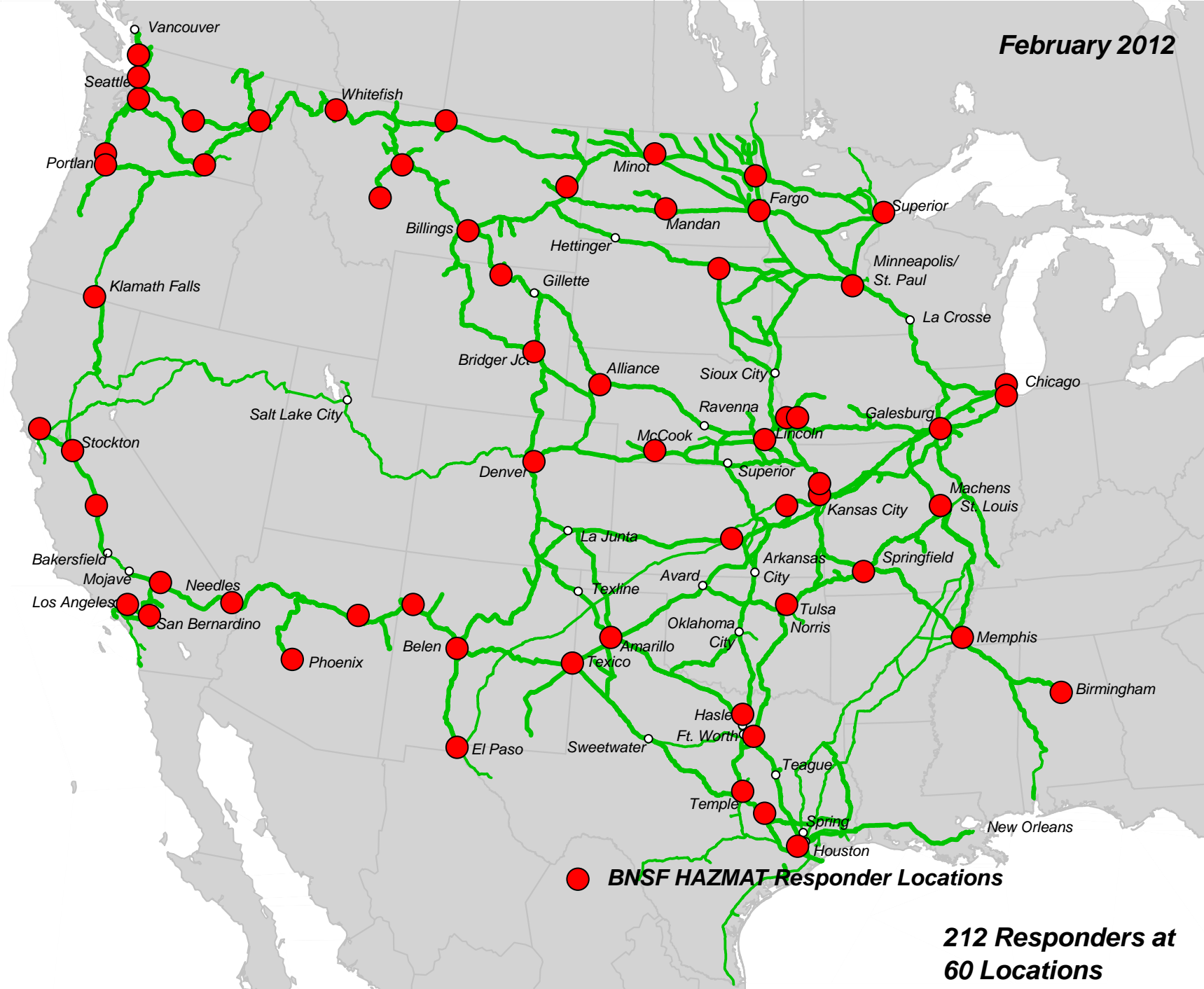
- 142 Mechanical
- 29 Environmental / Hazmat
- 18 Load and Ride Solutions
- 10 Operating
- 3 Safety
- 1 Engineering
- 4 Intermodal

Initial Training – 80 Hours

Annual Refresher Training – 32 Hours



February 2012



212 Responders at
60 Locations

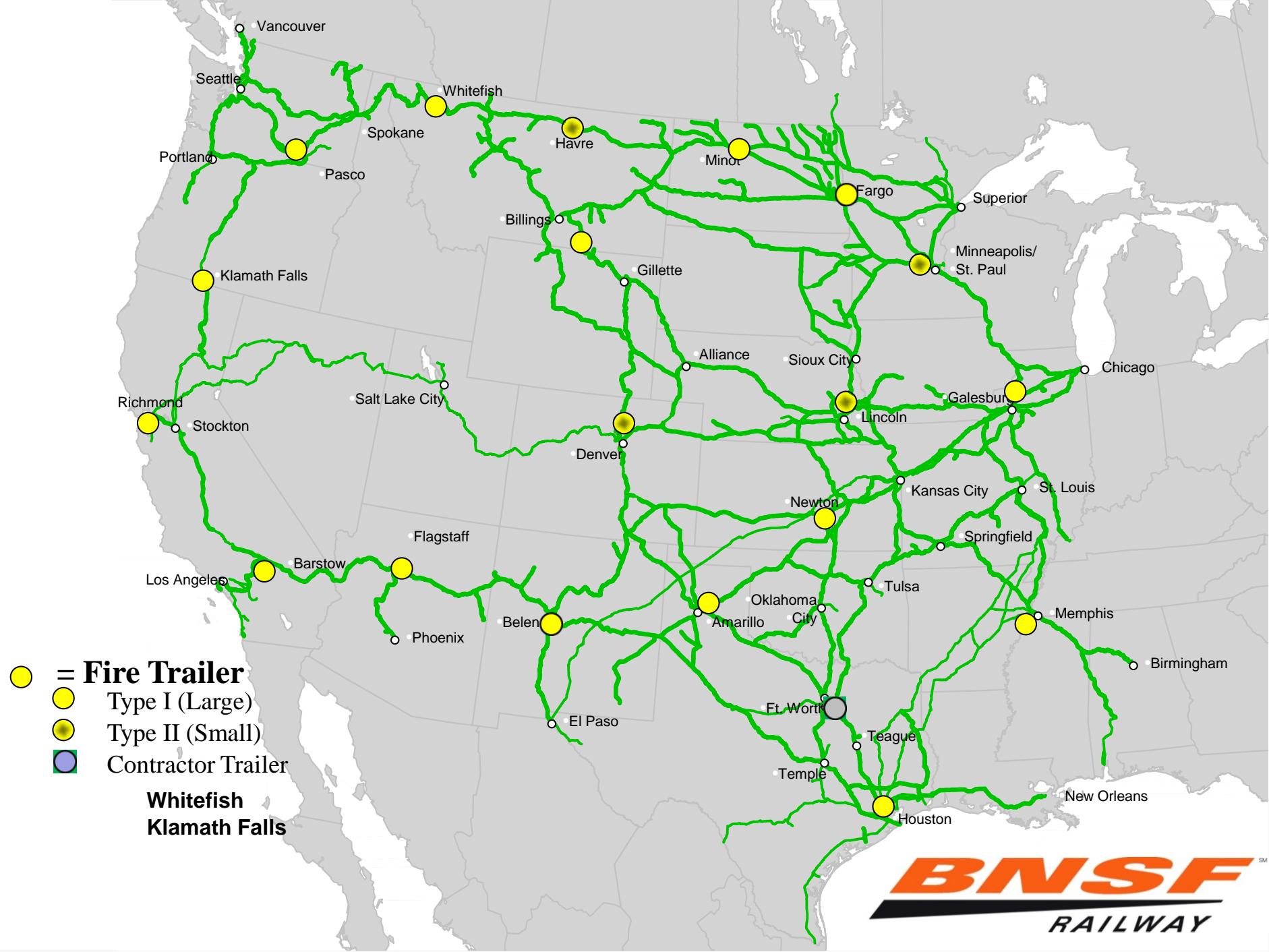
BNSF Fire Fighting Foam Trailers



QTY	UNIT	ITEM
1	EA	18' FLATBED TRAILER (14,000 LB GVW)
1	EA	ENCLOSED STORAGE BOX
2	EA	10,000 GALLON FRAMELESS PORTABLE WATER TANK
2	EA	275 GALLON TOTE W/3%AR-AFFF FOAM
2	EA	625 GPM FIRE PUMPS
2	EA	FUEL TANKS FOR FIRE PUMPS
4	EA	4"X12' SECTIONS SUCTION HOSE W/ CAMLOCK FITTINGS
2	EA	SUCTION HOSE STRAINERS
1	EA	DECK GUN MASTER STRAEM SYSTEM W/2 INLETS
1	EA	DECK GUN MONITOR W/TILLERMAN'S HANDLE
1	EA	DECK GUN ADJUSTABLE FOG NOZZLE 1000 GPM
2	EA	FOAM EDUCTING MASTER STREAM NOZZLE W/ PICKUP TUBES
1	EA	HYDRANT WRENCH
2	EA	SMALL SPANNER WRENCHES
2	EA	LDH SPANNER WRENCHES
1	EA	GROUND SET PORTABLE MONITOR W/ BASE
1	EA	HIGH EXPANSION FOAM HANDLINE NOZZLE
2	EA	30-200 ADJUSTABLE GPM 1-1/2" HANDLINE NOZZLES
1	EA	95-250 ADJUSTABLE GPM 2-1/2" HANDLINE NOZZLE
2	EA	1-1/2 FOAM EDUCTORS W/ PICKUP TUBES
10	EA	50' SECTIONS 1-3/4" FIRE HOSE
10	EA	50' SECTIONS 2-1/2" FIRE HOSE
2	EA	2-1/2" x1-1/2" GATED WYE
2	EA	4" STORZ x 5" STORZ
2	EA	4" STORZ x 4" NST
2	EA	SIAMESE (4" STORZ/ 2-2-1/2 FEMALE)
1	EA	WYE (4" STORZ / 2-2-1/2" MALE)
3	EA	4" PVC UTILITY VALVES, FM x M CAMLOCK
2	EA	2-1/2" FMNST x 1-1/2" MNST REDUCER
2	EA	1-1/2" DOUBLE MALE
2	EA	1-1/2" DOUBLE FEMALE
2	EA	2-1/2" DOUBLE MALE
2	EA	1-1/2" DOUBLE FEMALE
1	EA	4" DOUBLE FEMALE CAMLOCK
1	EA	4" CAMLOCK x 2-1/2 NST
2	EA	4" CAMLOCK CAPS
2	EA	4" CAMLOCK PLUGS
1	EA	WHEEL CHOCK & CONE
1	EA	10 LB DRY CHEMICAL EXTINGUISHER W VEHICLE MOUNT BRACKET

Hazmat Fire Fighting Foam Trailers

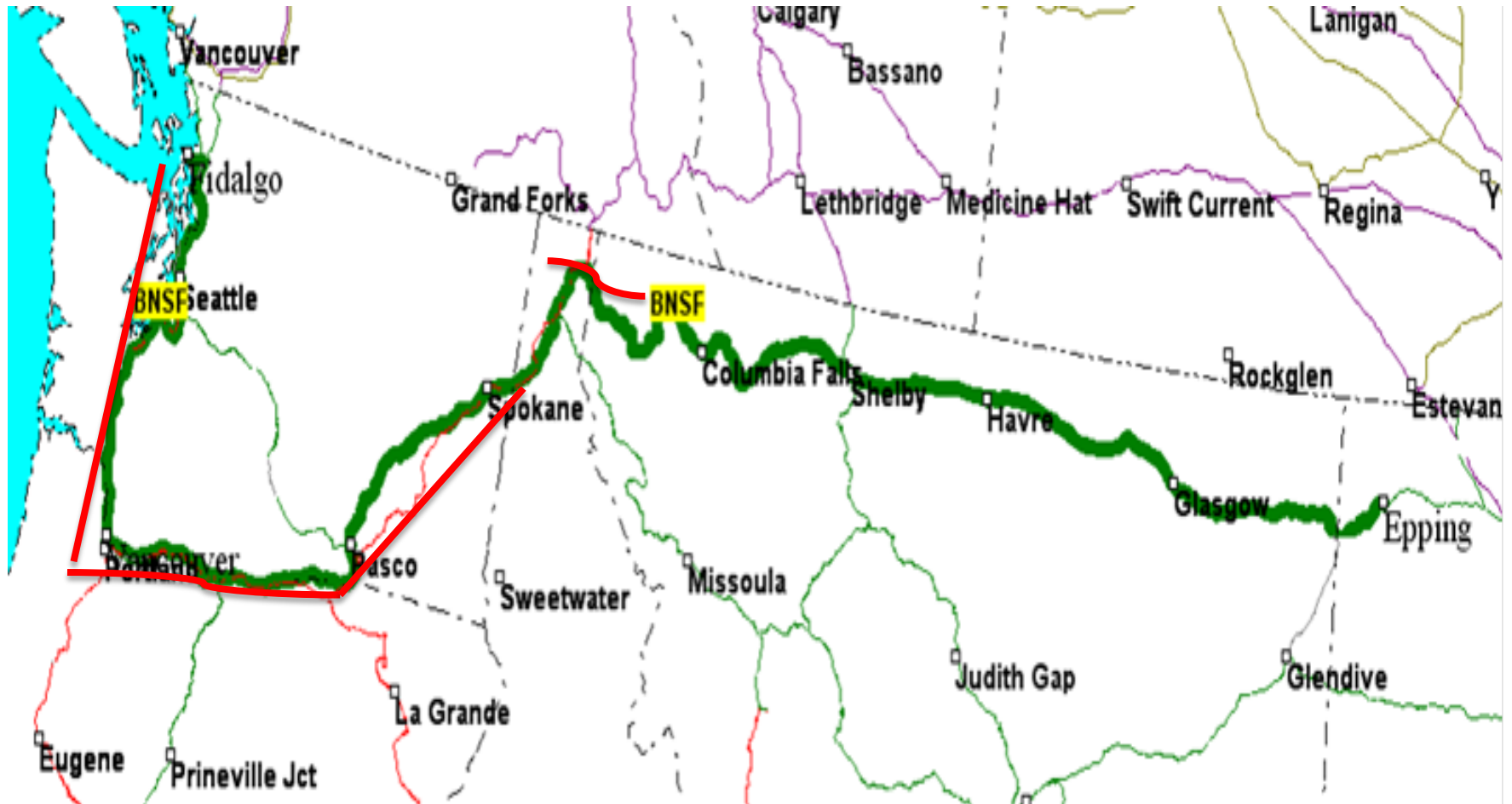




BNSF Planning and Emergency Response ND to PNW - BNSF Firefighting Foam Trailers

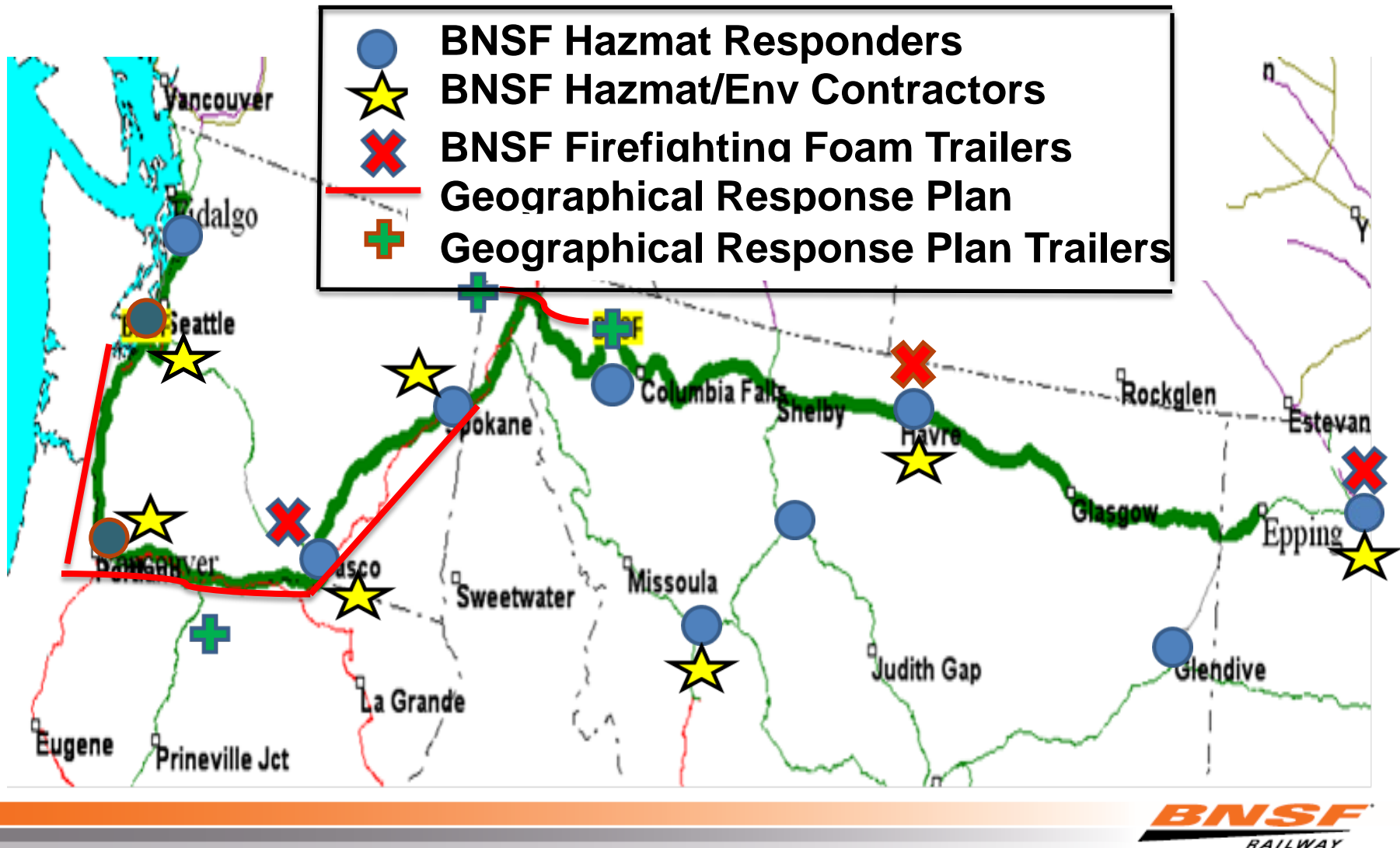


BNSF Planning and Emergency Response ND to PNW - Geographical Response Plans (GRP)



BNSF Planning and Emergency Response

ND to PNW - All Assets



BNSF Planning and Emergency Response

ND to PNW - All Assets



BNSF Hazmat Responders

By 12/31/2013 – New Spill Equipment

- Pasco - Trailer
- Vancouver - Trailer
- Wishram
 - 5 Containers
 - Stored on Flat Cars
 - Helicopter Portable



THE RAILROAD WILL TAKE IT FROM HERE

